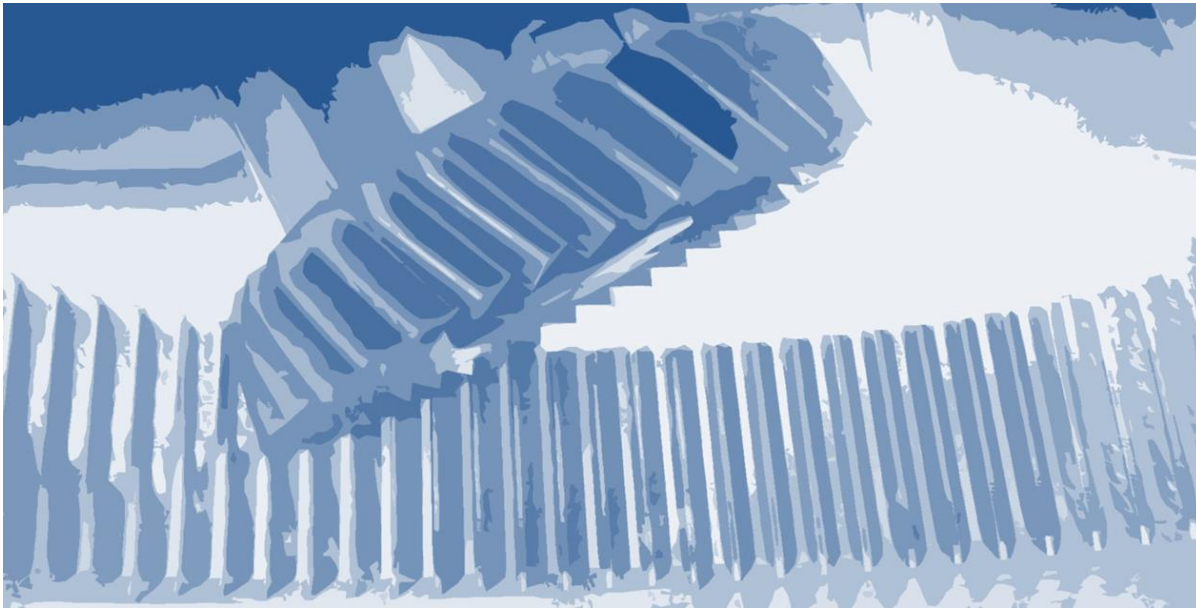


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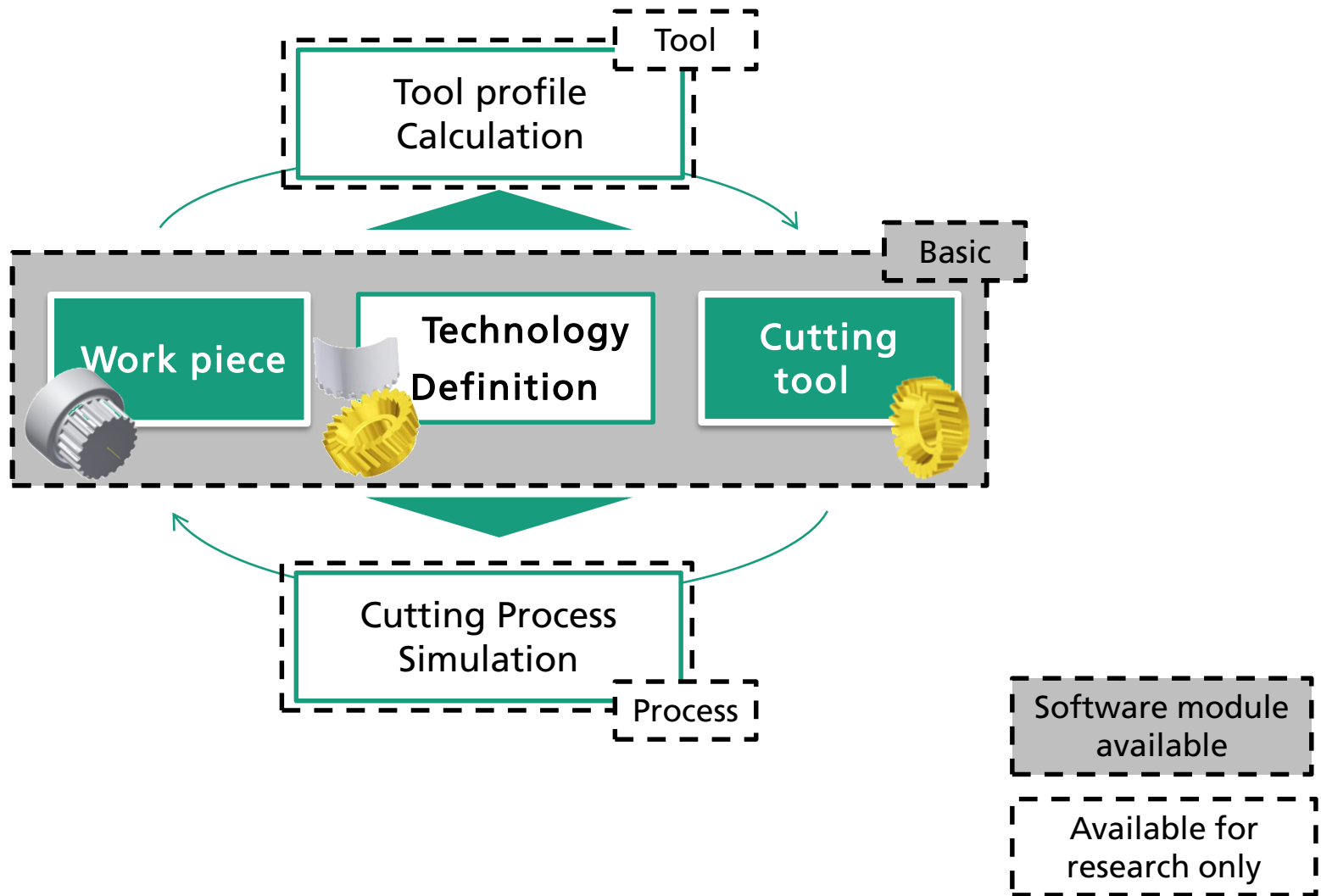
# SKIVEALL

Process Design Software for Power Skiving

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# Skive All Modules



# User Interface

Project tree

Menus and functions

Output section

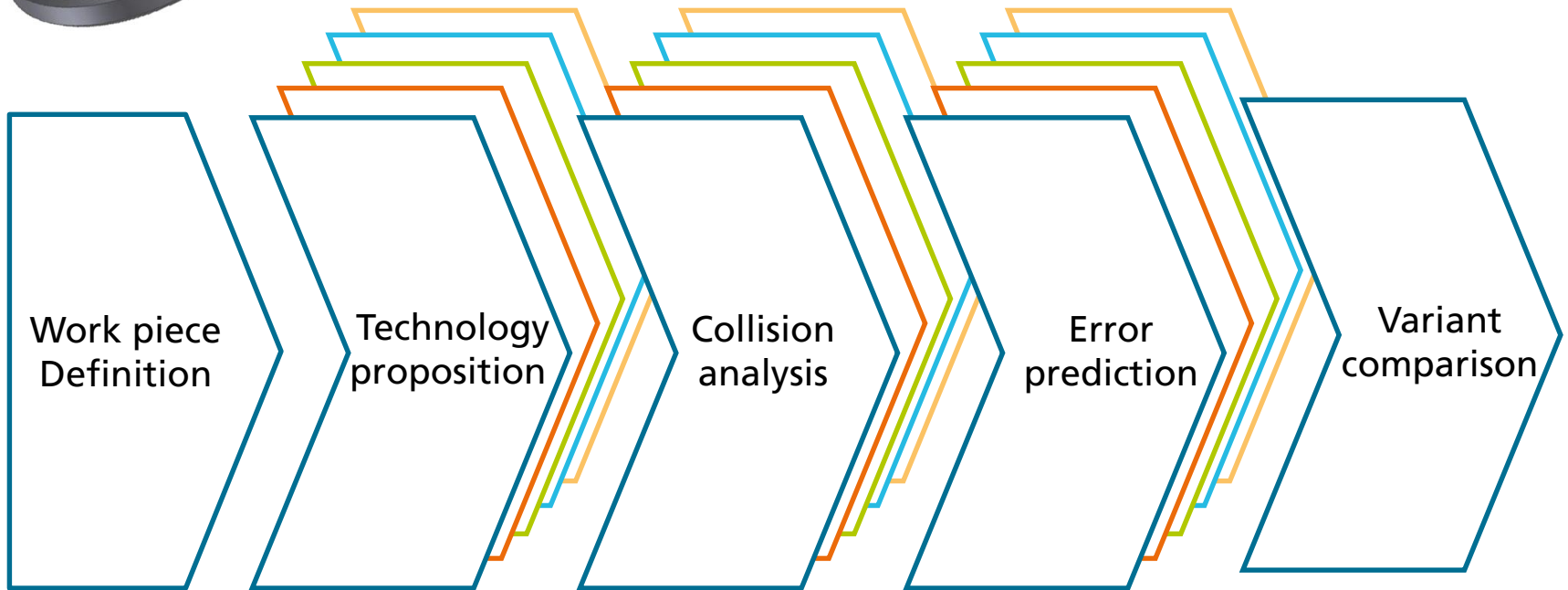
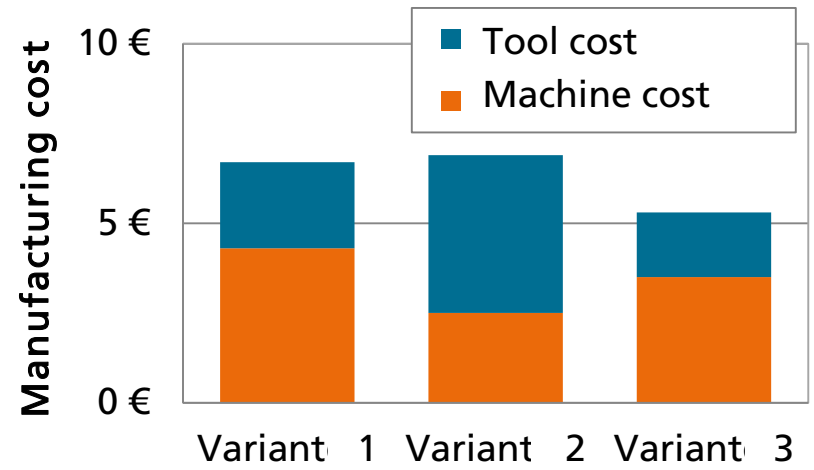
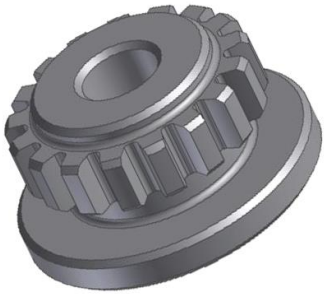
The screenshot displays the SkopAll software interface with several key components highlighted by orange boxes and arrows:

- Project tree:** Located on the left, it shows a hierarchical structure of the project, including 'Werkstück\_1', 'Grundtechnologie\_1', 'Werkzeug\_1\_1', 'Technologie\_1\_1', 'Grundtechnologie\_2', 'Werkzeug\_2\_1', and 'Technologie\_2\_1'.
- Menus and functions:** The top menu bar includes 'Datei', 'Hilfe', '3D-Ansicht', 'Kostenübersicht', 'Ansicht Werkstück', 'Ansicht Werkzeug', 'Ansicht Grundtechnologie', 'Ansicht Schnittstrategie', and 'Ansicht Kinematik'.
- Output section:** The central area displays a table titled 'Schnittwerte | Maschine | Leistungswerte' with columns for 'Schritt',  $f_z$  [mm],  $l_z$  [mm],  $l_x$  [mm],  $f_x$  [mm],  $v_w$  [m/min],  $a_{wz}$  [°],  $l$  [mm],  $a_w$  [mm], and  $T$  [s]. The table contains 10 rows of data and a summary row.
- Input section:** On the left, below the project tree, it shows 'Feinttechnologie: Technologie\_1\_1' with various input parameters like 'Schnittgeschwindigkeit', 'min. Spanwinkel', 'min. Freiwinkel', 'max. Zahnfußwelligkeit', 'Sicherheitsabstand', 'Dauer Rückhub', and calculation results like 'Ersatzradius', 'Zustellung max', 'Schnittzahl', 'Profilausbildungszone', 'Zahnvorschub Schichten', and 'Zahnvorschub Schruppen'.
- Figures:** The bottom right area shows 3D models and kinematic diagrams. It includes a 3D view of a gear-like part, a circular diagram of the 'Werkstück' and 'Werkzeug' with points A, B, C, D, M, N, and a kinematic diagram showing 'Schnitt C' and 'Schnitt D' with various geometric parameters and force vectors.

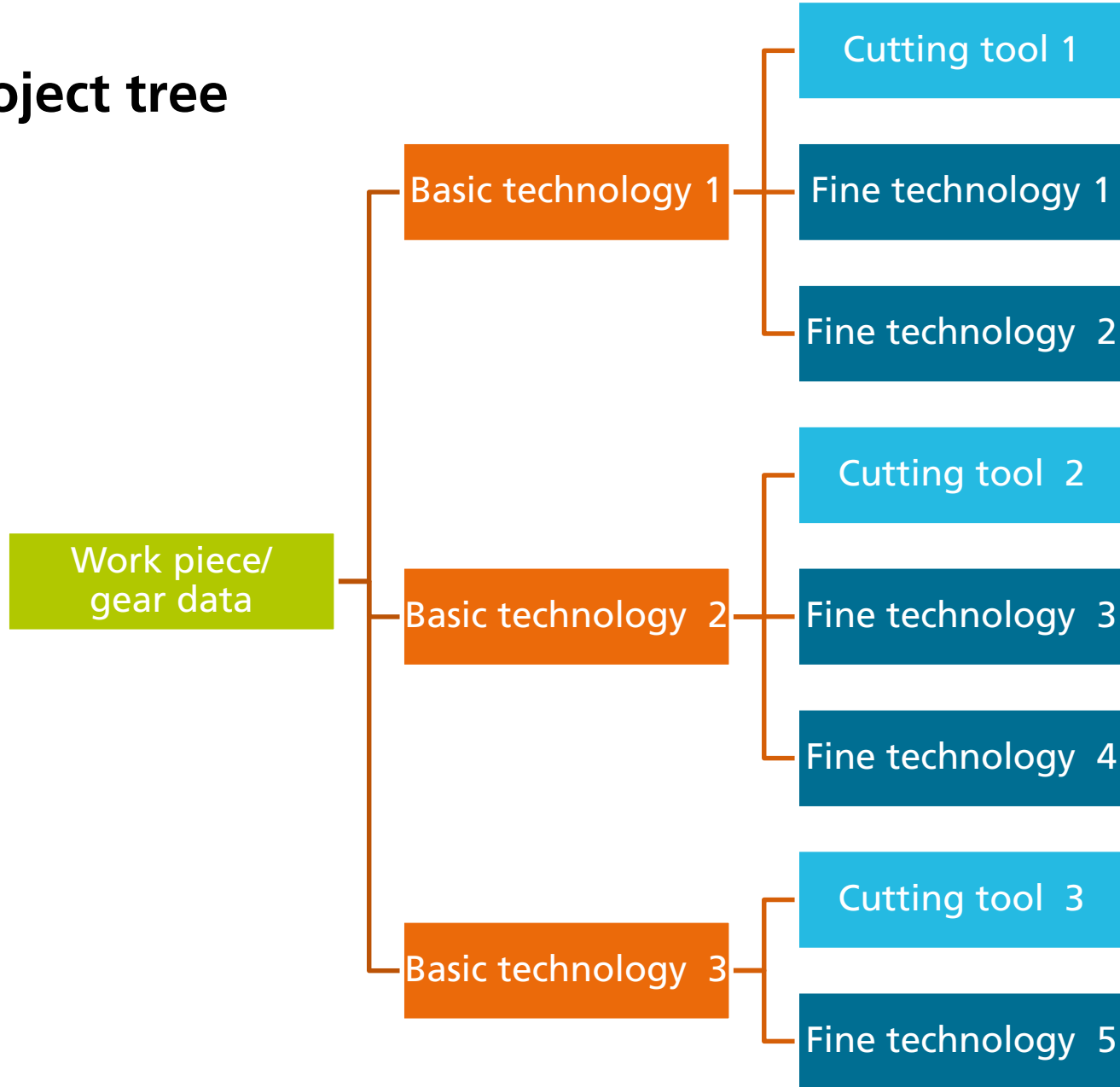
Input section

Figures

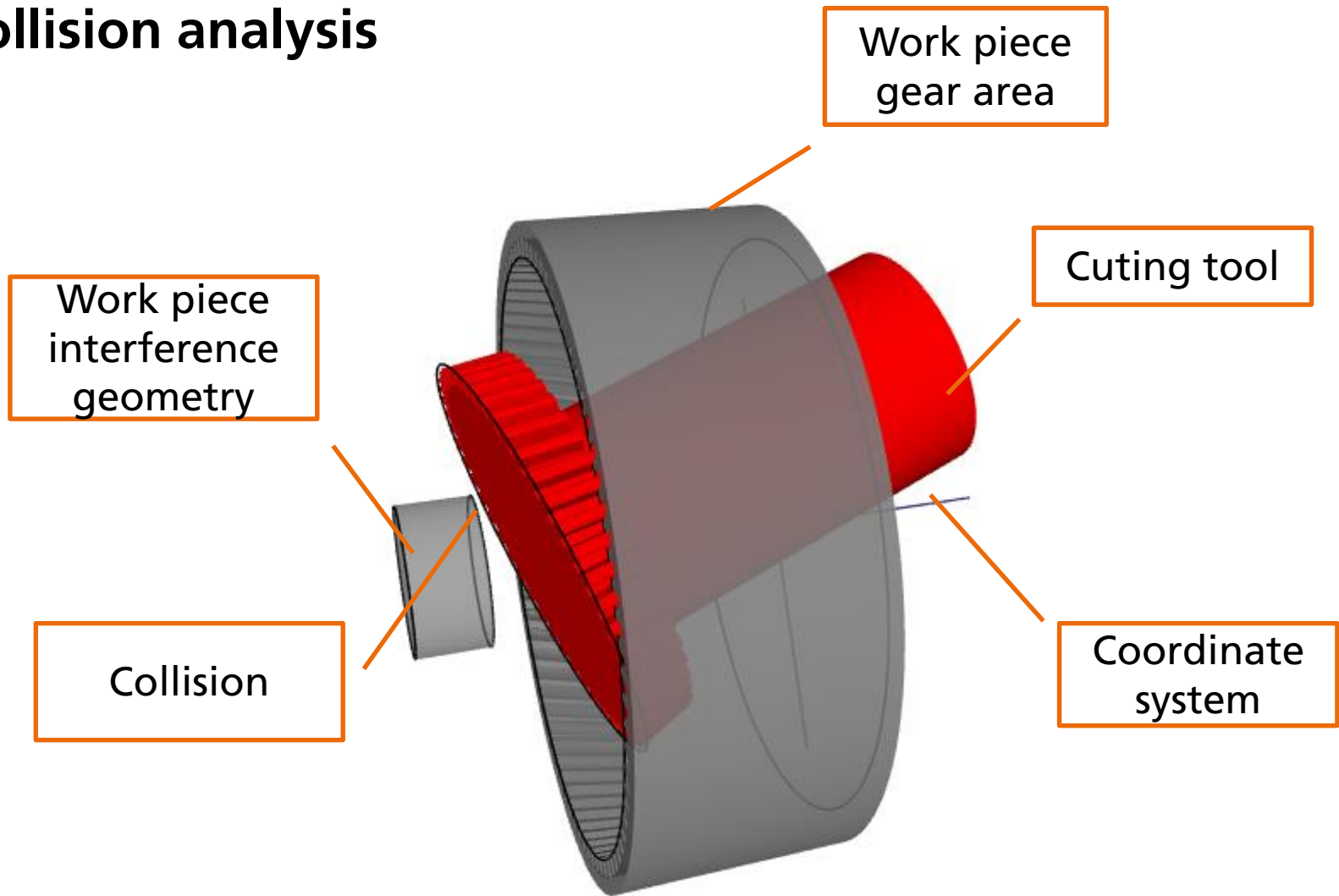
# Work Flow



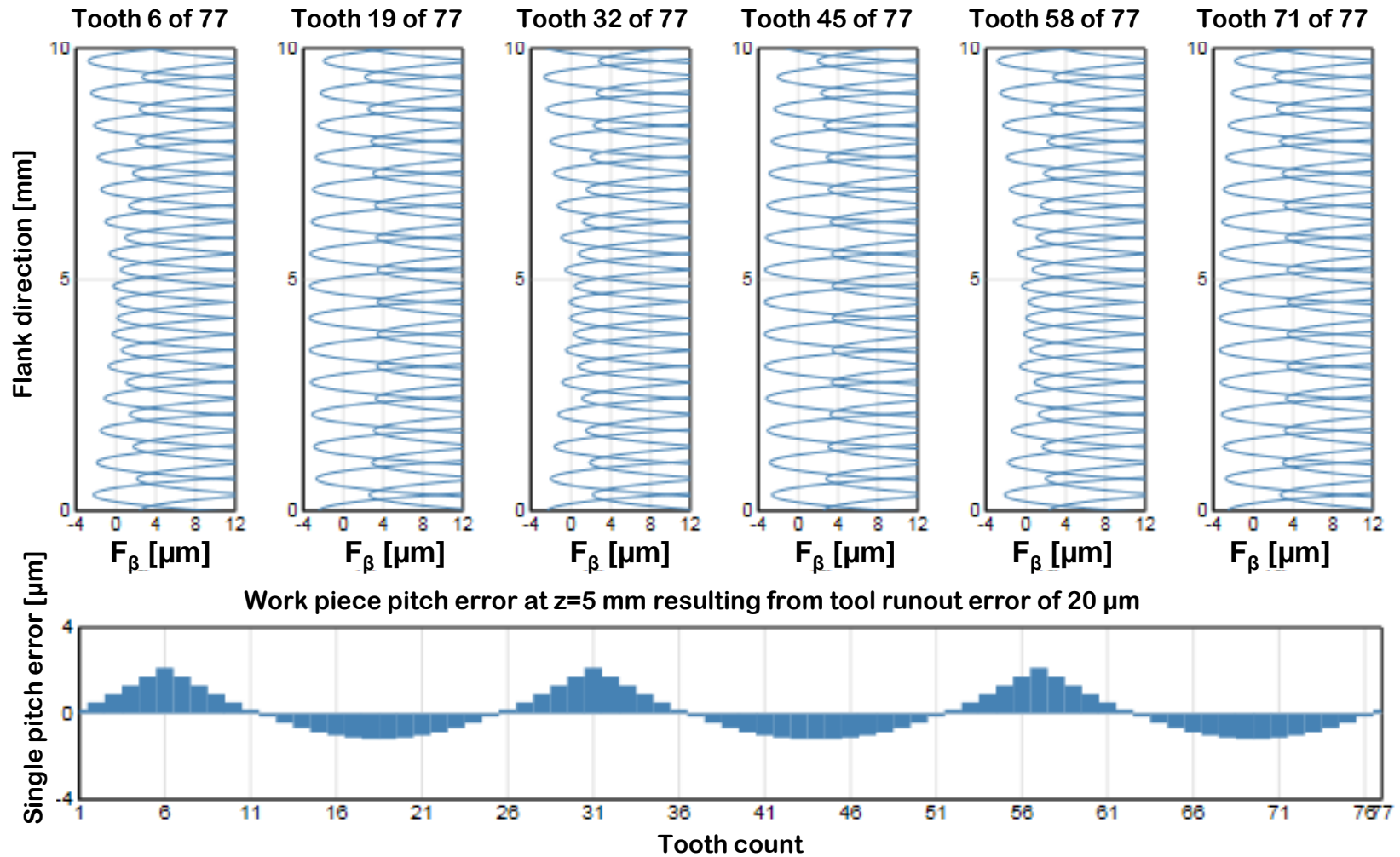
# Project tree



# Collision analysis

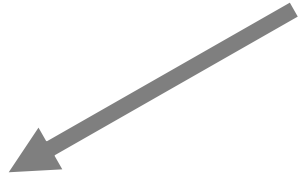


# Gear Error Prediction



# Datenexport

Universal interface



**SkiveAll**

Schnitttabelle berechnen

Schritt	$x_j$ [mm]	$l_j$ [mm]	$L_j$ [mm]	$f_j$ [mm]	$v_j$ [m/min]	$a_{w_j}$ [°]	$l_j$ [mm]	$q_j$ [mm]	T [s]
0	-55.87								
1	-56.241	2.33	2.33	1.24	70.0	8.005	31.86	0.371	4.626
2	-56.612	3.284	3.284	1.24	70.0	8.005	33.710	0.371	4.764
3	-56.983	4.01	4.01	1.24	70.0	8.005	35.219	0.371	4.903
4	-57.354	4.615	4.615	1.24	70.0	8.005	36.43	0.371	5.003
5	-57.725	5.143	5.143	1.24	70.0	8.005	37.486	0.371	5.09
6	-58.096	5.616	5.616	1.24	70.0	8.005	38.431	0.371	5.168
7	-58.467	6.046	6.046	1.24	70.0	8.005	39.291	0.371	5.239
8	-58.838	6.442	6.442	1.24	70.0	8.005	40.083	0.371	5.304
9	-59.209	6.81	6.81	1.24	70.0	8.005	40.82	0.371	5.365
10	-59.58	7.154	7.154	0.287	70.0	8.005	41.508	0.371	5.419
Summe									
Max	-56.87	7.154	7.154	1.24	70.0	8.005	41.508	0.371	5.419
Min	-56.581	2.33	2.33	0.287	70.0	8.005	31.86	0.371	4.626
Mittel	-57.725	5.145	5.145	1.143	70.0	8.005	37.49	0.371	5.335

**DialogNC**

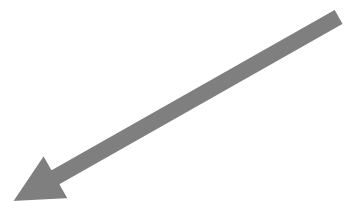
Programmname: P1K\_002  
 Verzhnung: P1K  
 Mvz Name: Nr Bearbeitung

**PROGRAMM UEBERSICHT**

Programmname: P1K\_002  
 Werkzeugident: R1A\_EMO  
 Sicherheitsabstand für Test: P1K\_002  
 Achsabstand (Messverfahren): 6  
 Kugeldurchmesser: R1B  
 Sollmass 2 Kugel: P2K\_001  
 Korrektur Achsabstand: 0.063906  
 Messwert Istwert: 50.661 mm  
 Summe Achsabstand X: 55.0654 mm

VERZÄHNUNG    WERKZEUG    BEARBEITUNG    MEHRFACH BEARBEITUNG    PROGRAMM    EINGABE GESAMT    DATEI    ZUSATZ FUNKTIONEN

Machine control  
 Example: DialogNC (FFG)





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## Software SkiveAll:

[www.SkiveAll.com](http://www.SkiveAll.com)

